

# **Magnetic Liquid-Level Gauges**



# Applications

The 8400 Series gauges were specially designed for hot and/or pressurized-water service on dishwashers, boilers, engine radiators, marine vessels (water or fuel) and fire trucks.

# **General Information & Features**

The The 8400 Series gauges are available in gear-action models for top, centerline or angle mounting. Lever-action models are available for centerline mounting.

These gauges are mounted by using four #0040-00424 bolts, 5/16" — 24 x 9/16", and a UL recognized #0015-00004 Buna-N gasket. The standard float is stainless steel. Nitrile rubber or an FDA approved polypropylene float are also available. For marine applications, #0040-00478 stainless-steel mounting bolts should be used.



Models #	Action	Mounting	Dial, sender or Switch Data
8450	Gear	Тор	Standard switch #5023S00778 S.P.S.T., 150 VAC/50 VDC 1 /2 Amp. Please
8453		C/L or Angle	furnish tank drawings and switch points so proper gauge and
L8453	Lever	C/L	calibration can be supplied. Other switches available, see DS-364.
8460	Gear	Тор	#5097S00570 Senior side-reading fractional dial
8480			#5141S00062 Senior direct-reading fractional
8483		C/L or Angle	
L8483		C/L	#5141S00872 Senior direct-reading fractional

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Since the suitability of these products depends upon a wide range of factors not in our control, Rochester Sensors expects and understands that you will conduct the testing and evaluation necessary to determine that these products are suitable for your application. Whilst every effort is made to ensure the above details are correct at the time of printing, Rochester Sensors reserves the right to make material changes, and or technical changes without notification.





# Gear-Action Gauge

**Lever-Action Gauge** 



# **General Specifications\***

#### Dial Data

Dials & senders are hermetically sealed & tested in 8" Hg vacuum. Accuracy

Accuracy depends upon proper gauge sizing and is typically  $\pm 6\%$  of dial indication. Accuracy may be less for some tank shapes and sizes. Accuracy may be less near full and empty. Accuracy may be less if tank is not level. This gauge is not to be used for filling. All accuracy estimates are expressed as a percent of full scale.

### **Temperature Range**

Standard is -40°F to 212°F, -40°C to 100°C with optional stainless steel mounting bolts which maybe required for temperatures below -20°F, -29°C. Higher ratings and special construction available for coolant service.

#### Humidity

Exposed portion is suitable for high humidity and marine applications, if optional stainless steel mounting bolts are specified. *Shock* 

Suitable for mobile applications.

### Vibration

Suitable for mobile applications.

#### **Tank Pressure**

0 to 250 psig [0 to 17 Bar].

#### **Approvals**

Some models are UL recognized for marine service applications.

**Note:** For installation instructions see MS-501/502 (Mounting standards).

# Materials of Construction\*

Head & Gear Housing Brass forging. Centershaft, Support Tube & Float Rod Brass. Gears, Cross Stud, Float & Bearings Stainless steel. **Drive Magnet** Plated Alnico. Gasket Buna-N, 0015-00004. **Direct-Reading Dial** Aluminum with acrylic crystal and brass bezel. Side-Reading Dial Aluminum with polycarbonate crystal and brass bezel. **Mounting Bolts** Zinc-plated steel. (Stainless steel optional.

# When ordering, specify:

- **1.** Gauge model number.
- 2. Tank diameter and riser height.
- 3. Mounting location.
- 4. Any listed options

**Note:** Materials and specifications are subjected to change without notice. Pressure ratings subject to change due to temperature and other environmental considerations.

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