

# **Press Fit Spiral Gauges**

# **Applications**

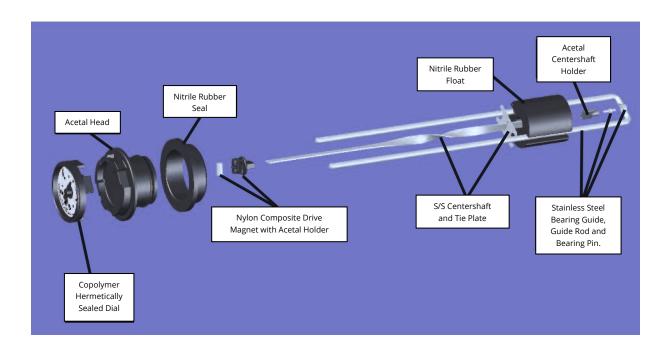
The 8681 Junior Top Mount Model "Press Fit" Spiral Gauge is designed for use in measuring liquid levels in gasoline, diesel fuel, bio-diesel, hydraulic and lubricating oils where space restrictions prevent the use of a swing-arm style mechanical gauge. It is ideal for meduim duty construction & agriculture, lawn & garden, and recreational vehicle applications.

## **General Information & Features**

- Field Replaceable Snap-On Fractional Dial
- Solid Construction Head, No-Leakage Path to Dial.

The "Press Fit" mounting of the 8681 Spiral Gauge allows a 360 degree orientation of the dial for ease in fuel level monitoring. The "Press Fit" mounting contributes to the gauges adaptability for use in restricted areas.

The 8681 "Press Fit" Spiral Gauge is designed for top mounting utilizing a Nitrile ruber seal (including with the gauge), an easy to read fractional dial, and is available in lengths from 6 to 20 inches.



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Since the suitability of these products depends upon a wide range of factors not in our control, Rochester Sensors expects and understands that you will conduct the testing and evaluation necessary to determine that these products are suitable for your application. Whilst every effort is made to ensure the above details are correct at the time of printing, Rochester Sensors reserves the right to make material changes, and or technical changes without notification.

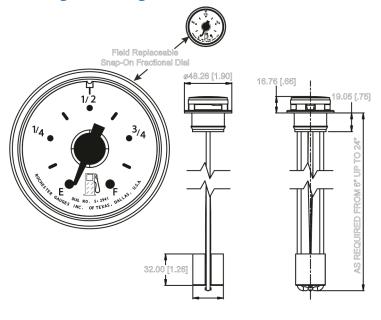
Manufacturing

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## **Gauge Mounting Dimensions**



## **General Specifications\***

## **Mounting**

Designed for "Pressed Fit" top-mounting only. Recommended hole size:  $1.486'' \pm 0.020''$  (37.75mm  $\pm 0.50$ mm). Tank Thickness: 0.079'' - 0.394'' (2.00mm - 10.00mm).

## **Accuracy**

Accuracy depends upon gauge sizing. Direct read dials  $\pm 7\%$ . Accuracy may be less depending upon tank shape. Accuracy may be less if tank is not level. This gauge is not to be used for filling. All accuracy estimates are expressed as a percent of full scale.

#### Temperature Range

Standard operating range is -40°F to 158°F, -40°C to 70°C.

#### **Shock & Vibration**

Suitable for mobile service applications.

## Tank Pressure

0 to 6 psig [0 - 1.4 Bar] maximum.

#### Tank Opening Details

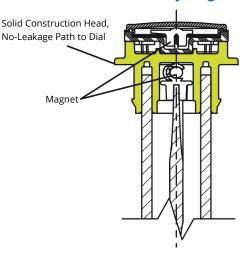
See MS-520.

## When ordering, specify:

- 1. Gauge model number.
- 2. Tank Height.
- **3.** Riser Height, if any.
- **4.** Optional Viton Sel.
- \*Materials and specifications are subject to change without notice.

Pressure ratings subject to change due to temperature and other environmental considerations.

## View of Magnetic Coupling



The Rochester magnetic liquid level gauge operates simply by means of a float actuating a powerful magnet inside the container which in turn provides an invisible "magnetic coupling", through a solid head, with the magnet on the pointer in the dial chamber. Thus the gauge head completely seals off the liquid in the container so the dial may be removed and replaced quickly anytime without loss of liquid.

## **Materials of Construction\***

## Head

Acetal.

#### Seal

Nitrile Rubber (Optional Viton Seal).

## **Guide Rod**

Stainless steel.

## Centershaft

Stainless steel.

## Tie Plate

Stainless Steel.

## **Guide & Bearing Pin**

Stainless Steel.

### Float

Nitrile Ebonite.

## **Drive Magnetic**

Nylon 12 composite.

## **Standard Dial**

Copolymer, hermetically sealed, gasoline resistant.

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#### Magnetic Holder & Centershaft Holder

Acetal.



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