



## Magnetic Liquid-Level Gauges for Anhydrous Ammonia Service

### General Information & Features

#### Junior Models

These Junior gauges are supplied as standard with a #5323S01848 direct-reading percentage dial, a #0015-00855 Neo prene gasket and four #0040-00414 zinc-plated steel head bolts (1/4" - 28 x 7/8" long) for attachment to a flange with a 2 1/32" [51,5] bolt circle.

- **A6281** — For top mounting, includes standard magnet to drive direct-reading dials.
- **A6284** — For side, end or angle mounting, otherwise the same as A6281.

#### Senior Models

These Senior gauges are supplied as standard with a #0015-00836 Neo prene gasket and four #0040-00415 zinc-plated steel head bolts (5/16" - 24 x 7/8") for attachment to a flange with a 2 1/2" [63,5] bolt circle.

- **A6260** — For top mounting and side-reading dial.
- **A6280** — For top mounting.
- **A6283** — For side, end or angle mounting otherwise same as the A6280.

Model A6260 Senior gauges are equipped with #5058S00617 side-reading percentage dials. Models A6280 and A6283 Senior gauges are equipped with #5002S00002 direct-reading percentage dials.



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Since the suitability of these products depends upon a wide range of factors not in our control, Rochester Sensors expects and understands that you will conduct the testing and evaluation necessary to determine that these products are suitable for your application. Whilst every effort is made to ensure the above details are correct at the time of printing, Rochester Sensors reserves the right to make material changes, and/or technical changes without notification.

### General Specifications\*

#### **Temperature Range**

Standard range is -40°F to 176°F, -40°C to 80°C with optional stainless steel mounting bolts which maybe required for temperatures below -20°F.

#### **Accuracy**

Accuracy depends upon proper gauge sizing and is typically ±5% of dial indication. Accuracy may be less due to variations in liquid temperature. Accuracy may be less for some tank shapes and sizes. Accuracy may be less near full and empty. Accuracy may be less if tank is not level. This gauge is not to be used for filling. All accuracy estimates are expressed as a percent of full scale.

#### **Shock & Vibration**

Suitable for mobile service applications.

#### **Maximum Pressure**

375 psi [25,8 Bar].

#### **UL Listing**

UL listed for NH3 service.

### When ordering, specify:

1. Gauge head size, Junior or Senior.
2. Tank diameter as shown on nameplate.
3. Mounting location (top, side, end or angle).
4. If gauge is angle mounted, state degree of angle above or below the horizontal centerline.
5. If gauge is end mounted, state the shape of the tank head, hemispherical or semi-ellipsoidal.
6. The "H" dimension (distance in inches from the surface of the tank to the gasket surface on the riser).

To order replacement gauge, simply furnish the information stamped the side of the gauge head, as shown in the example.

**Note:** For installation instructions see MS-501/502 (mounting standard).

### Materials of Construction\*

#### **Head & Gear Housing**

Aluminum die casting.

#### **Centershaft Bearings, Gear, Pinion, Cross Stud, Bearing, Float Bulb & Dial Screws**

Stainless steel.

#### **Support, Centershaft & Float Rod**

Tempered aluminum.

#### **Counterweight**

Lead.

#### **Magnet**

Alnico.

#### **Gasket**

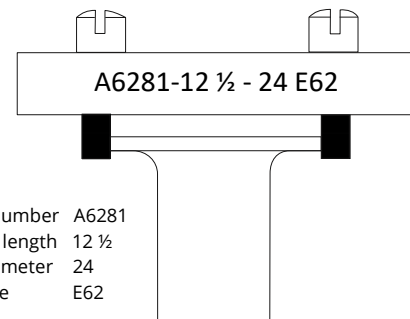
Neoprene.

#### **Mounting Bolts**

Zinc-plated steel. (Stainless steel optional.)

#### **Direct Reading Dials**

Hermetically sealed polycarbonate.



**Note:** Gauge head may also be stamped with model and unique suffix number.



**CAUTION:** For applications where NH3 may include small amounts of water or chemical additives, see model A6480 with improved corrosion resistance.

